Pure competence in air.

### NOVENCO<sup>®</sup> TUNNEL JET FANS HOT SMOKE





### **PRODUCT FACTS**

### PRODUCTS

Novenco<sup>®</sup> tunnel jet fan types are available in unidirectional (AUC and AUR) and reversible (ARC and ARR) versions.

- AUC/ARC- rectangular with silencers and Novenco NovAx™ fans
- AUR/ARR- round with silencers and Novenco NovAx fans

### APPLICATIONS

The fans are for ventilation of tunnels with harsh environments such as road and train tunnels, where they provide an effective way of handling polluted air and smoke.

### RANGES

The Novenco tunnel jet fans are available in the following sizes.

AUC/ARC Ø630, Ø710, Ø800 Ø630, Ø710, Ø800,		ØD [mm]
	AUC/ARC	Ø630, Ø710, Ø800
AUR/ARR Ø1000, Ø1120, Ø1250 Ø1400, Ø1600	AUR/ARR	Ø1000, Ø1120, Ø1250,

Internal duct diameters

### CONSTRUCTION

The tunnel jet fans are tube constructions with fan casings in the middle. Silencers are mounted on both the inlet and outlet sides. The fan casing material is 3 to 4 mm thick.

All fans include suspension brackets for direct mounting to straight ceilings.

### MOTORS

Dimension standard: IEC 60034 Efficiency classes: IE3 Electrical standard: IEC 60034 Enclosure: Min. IP55 in accordance with IEC 34-5 — increased protection classes available on request Insulation: Class H Motor flanges: B5 (standard) or B14 in accordance to IEC 34-7 Mounting: Flange Speed control: Direct on line (DOL) Terminal boxes: Steel boxes mounted on outside of fan casings Terminal boxes, enclosure: IP66

**Voltages:** 3x400 V, 50 Hz — other voltages and frequencies available on request

### **NOVENCO NOVAX ROTORS**

The motors are direct-coupled to the rotors, which each consist of two hub discs with cavities, in which the blades are mounted in pre-calculated angles.

### MATERIALS

Blades: Aluminium alloy

Casings and motor suspension: Welded steel plate, metallic coated Cones: Metallic coated steel sheet Deflectors: Aerodynamic shaped aluminium wings in steel brackets Hubs: Metallic coated steel sheet, optionally epoxy coated Inside tube for silencers: Perforated stainless steel plate Silencers: Metallic coated steel sheet

**Sound attenuating material:** Fire-proof and moisture resistant

Suspension brackets: Metallic coated steel sheet

Wire guards: Stainless steel

**Other materials:** Available on request, f.x. stainless steel

### **CLASSIFICATIONS**

**Balancing of rotor unit:** VDI 2060, DS/ISO 21940-11:2016, balance quality grade G 6.3

**Corrosion category:** C3, C4 or C5 **Environment:** Meets the requirements for operation in industrial and coastal areas with moderate salinity according to DS/EN ISO 12944-2

**Fan aerodynamic performance:** DS/EN ISO 13350:2015

Flange standards: Eurovent 1/2

### High temperature approvals:

Certified as F30060, Ff300120 or F400120 class fans according to EN 12101-3 and tested for two hours at 300 or 400 °C, respectively.

Sound performance: ANSI/AMCA 300-14 Technical capacities: DS/ISO 21940-11:2016; DS/ISO 21940-14:2012; EN ISO 5801:2017

Temperature range: -20 to +60 °C

### ACCESSORIES

- Adjustable deflectors on outlets
- Painted- inside, outside or both
- Safety chains
- Temperature sensors on bearings
- Temperature sensors on motor windings
- Vibration dampers
- Vibration sensors
- Wire guards on inlets



Tunnel jet fan type ARR

Pure competence in air.

### **NOVENCO TUNNEL JET FANS**

The high performance and high temperature resistant tunnel jet fans from Novenco are suitable for normal ventilation and smoke control systems in both railway and road traffic tunnels.

Novenco tunnel jet fans ventilate tunnels around the world. Here they provide energy-savings, ensure low sound levels and improve system efficiencies.

### Tunnel jet fan characteristics

- Compact construction
- High efficiency
- High temperature resistance
- Low installation height
- Low sound

### DESIGN

The round and rectangular designs of the tunnel jet fans are in fact very efficient shapes that consume a minimum of materials and offer optimal characteristics. The compact designs and low installation heights are throughout the size range.

### MATERIALS

The environments and harsh conditions the tunnel jet fans must work in, put high demands on the strength and quality of the fan materials. For these reasons, Novenco tunnel jet fans are mostly made of metallic coated or stainless steel sheets, and with aluminium for only the blades and deflectors. Attenuating material in the silencers is fire-proof and moisture resistant.

### UNQUESTIONABLE PERFORMANCE

The thrusts and efficiencies of Novenco tunnel jet fans are designed for normal operation and with sufficient capacities to control smoke in case of a fire. The exact capacities and sizes depend on the tunnel layout as well as the standards and regulations that apply to the specific cases. Novenco's experience with tunnel jet fan design, system layouts and calculations is long and from a wide range of projects.

### **RENOWNED NOVAX FAN QUALITY**

All Novenco tunnel jet fans use the renowned NovAx fan design introduced by Novenco in the 1980s. This durable design is kept up to date through optimisations of the components and materials. In the 2020-update of the NovAx-based tunnel jet fans, the motors have been revised, and the silencers updated to match market requirements for performance and sound.

### **APPROVED FOR HIGH TEMPERATURES**

The tunnel jet fans have been tested and performances confirmed in accordance to legislative requirements and standards. The fans are tested and certified for operation as EN 12101-3 hot smoke fans.

### **PRODUCT DESCRIPTION**

### FAN TYPES

The tunnel jet fans are manufactured in round (AUR/ ARR) and space-saving rectangular (AUC/ARC) designs. The designs are made in either unidirectional or reversible versions.

The impellers range in diameter from Ø630 to Ø1600 mm for round designs (AUR-ARR) and from Ø630 to Ø800 mm for rectangular designs (AUC-ARC).

### FAN CASINGS

The fan casings are welded steel constructions in 3 or 4 mm metallic coated steel sheet depending on size. Alternatively, the casings can be made in stainless steel.

### MOTORS

These are as standard IEC motors for 50 or 60 Hz in efficiency class IE3. Minimum protection class is IP55 with increased protection classes available on request.

### **ELECTRICAL CONNECTIONS**

All fan designs have terminal boxes and disconnect switches on the outside of the fan casings.

#### **INSTALLATION**

The tunnel jet fans are for ceiling installation on straight surfaces. However, brackets for other ceiling profiles are also available on request.

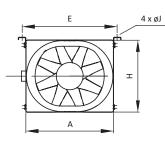
### **TEMPERATURE RANGES**

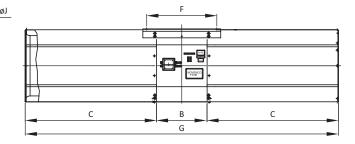
The fans are for continuous operation at -20 to +60 °C and tested and certified for smoke and heat exhaust at either 300 or 400 °C during 2 hours of operation. At 400 °C, some fan sizes operate at reduced speeds.

Tunnel fan comparison chart 3500 3000 2500 thrust [N] 2000 0 1500 Max. 1000 500 0 0 200 400 600 800 1000 1200 1400 1600 1800 Fan diameter [mm]

Tunnel jet fan comparison chart

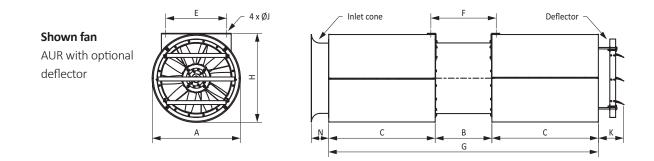
## DIMENSIONS





Fan size, ØD [mm]	A [mm]	B [mm]	C [mm]	E [mm]	F [mm]	G [mm]	H <sup>1</sup> [mm]	ØJ [mm]
630	820	520	1350	895	720	3220	670	24
710	900	520	1350	975	720	3220	750	24
800	990	520	1350	1065	720	3220	840	24

AUC-ARC sizes 630 - 800 - unidirectional and reversible



ØA [mm]	B [mm]	C [mm]	E [mm]	F [mm]	G [mm]	H <sup>1</sup> [mm]	ØJ [mm]	K ² [mm]	N <sup>3</sup> [mm]
840	650	1220	700	750	3090	850	24	300	200
920	650	1220	700	750	3090	930	24	300	200
1010	650	1220	700	750	3090	1020	24	300	200
1210	850	1220	900	950	3290	1220	24	300	200
1330	850	1220	900	950	3290	1340	24	300	200
1460	850	1220	900	950	3290	1470	24	300	200
1610	1120	1220	1300	1220	3560	1620	24	300	200
1810	1120	1220	1300	1220	3560	1820	24	300	200
	840 920 1010 1210 1330 1460 1610	840     650       920     650       1010     650       1210     850       1330     850       1460     850       1610     1120	840     650     1220       920     650     1220       1010     650     1220       1210     850     1220       1330     850     1220       1460     850     1220       1610     1120     1220	840     650     1220     700       920     650     1220     700       1010     650     1220     700       1210     850     1220     900       1330     850     1220     900       1460     850     1220     900       1610     1120     1220     1300	840650122070075092065012207007501010650122070075012108501220900950133085012209009501460850122090095016101120122013001220	8406501220700750309092065012207007503090101065012207007503090121085012209009503290133085012209009503290146085012209009503290161011201220130012203560	840650122070075030908509206501220700750309093010106501220700750309010201210850122090095032901220133085012209009503290134014608501220900950329014701610112012201300122035601620	84065012207007503090850249206501220700750309093024101065012207007503090102024121085012209009503290122024133085012209009503290134024146085012209009503290147024161011201220130012203560162024	84065012207007503090850243009206501220700750309093024300101065012207007503090102024300121085012209009503290122024300133085012209009503290134024300146085012209009503290147024300161011201220130012203560162024300

AUR-ARR sizes 630 - 1600 – unidirectional and reversible

**1.** Heights include fans with installation brackets. The optional vibration dampers increase the height by 20 mm.

 The deflectors are optional. On the reversible ARR the deflectors are mounted on the inlet cones.
The inlet cones are standard.

### **PERFORMANCE DATA AND WEIGHTS**

Fan type	Me thrus	eas. st [N]	Motor rating [kW]		rust y [N/kW]	Current [A] <sup>3</sup>		velocity ı/s]	Sync. speed [RPM]		ssure level A)] <sup>1</sup>	Estimated total weight <sup>2</sup> [kg]
	F300	F400		F300	F400	400 V, 50 Hz	F300	F400		F300	F400	
AUC 630/280-8	360	353	12.7	29	29	23	31	31	2000	64	65	430
AUC 030/280-8	609	596	28.0	22	21	50	40	40	3000	68	69	500
AUC 710/280-8	381	373	12.7	31	30	23	28	28	3000	66	67	510
AUC /10/280-8	760	744	28.0	28	27	52	40	40	3000	70	71	580
AUC 710/330-10	859	841	40.0	22	21	72	43	42	3000	72	73	630
AUC 800/280-8	740	-	28.0	27	-	50	35	-	3000	72	-	630
AUC 800/330-10	963	-	40.0	25	-	72	40	-	3000	73	-	680

Uni-directional tunnel jet fans type AUC

Fan type	Meas. thrust [N]		Motor rating [kW]			Current [A] <sup>3</sup>	Outlet velocity [m/s]		Sync. speed [RPM]	Sound pressure level [dB(A)] <sup>1</sup>		Estimated total weight <sup>2</sup> [kg]
	F300	F400		F300	F400	400 V, 50 Hz	F300	F400		F300	F400	
AUR 630/280-8	380 644	372 631	12.7 28.0	31 23	30 23	23 50	32 42	32 41	3000	67 70	68 71	270 340
AUR 710/280-8	450 764	441 748	12.7 28.0	36 28	35 27	23 50	31 40	31 40	3000	69 72	70 73	300 370
AUR 710/330-10	916	897	40.0	23	23	72	44	44	3000	74	75	390
AUR 800/280-8	816	-	28.0	30	-	50	37	-	3000	74	-	470
AUR 800/330-10	1042	-	40.0	27	-	72	42	-	3000	76	-	520
AUR 1000/403-6	909 1139	890 1115	27.0 40.0	34 30	33 29	51 75	31 35	31 34	1500	68 70	69 71	660 710
AUR 1120/403-6	1055 1443 1568 1710	1033 1413 1535 1675	27.0 40.0 49.5 60.5	39 36 32 29	39 36 31 28	51 75 95 112	30 35 36 38	30 35 36 38	1500	68 70 71 72	69 71 72 73	1010 1060 1150 1300
AUR 1120/578-10	2016	1974	86.3	24	23	151	41	41	1500	74	75	1400
AUR 1250/403-6	981 1260 1596 1790	960 1234 1563 1753	27.0 40.0 49.5 60.5	38 32 33 30	37 31 32 30	51 75 95 112	26 29 33 35	26 29 33 35	1500	71 72 73 74	72 73 74 75	780 830 920 1070
AUR 1250/578-10	2087	2044	86.3	25	24	151	38	37	1500	76	77	1170
AUR 1400/403-6	1405 1635 1864	1376 1601 1826	40.0 49.5 60.5	36 33 31	35 33 31	75 95 112	28 30 32	27 29 31	1500	75 76 77	76 77 78	980 1070 1220
AUR 1400/578-10	2283 2656	2236 2601	86.3 108.0	27 25	27 24	151 193	35 38	35 38	1500	79 80	80 81	1320 1680
AUR 1600/578-10	1886 2288	1847 2241	51.8 86.3	37 34	36 33	93 161	28 31	28 31	1000	77 79	78 80	1380 1740

Uni-directional tunnel jet fans type AUR

**1.** Sound data is calculated for a distance of 10 m from fans and a 45° free field without fan deflectors and wire protection guards. Values are for inlet side.

**2.** Total weights are estimates and depend on the selected construction and accessories. The weights include fans and motors.

**3.** Other voltages and frequencies are available on request.

Fan type	Me thrus		Motor rating [kW]		rust y [N/kW]	Current [A] <sup>3</sup>		velocity 1/s]	Sync. speed [RPM]		ssure level A)] <sup>1</sup>	Estimated total weight <sup>2</sup> [kg]
	F300	F400		F300	F400	400 V, 50 Hz	F300	F400		F300	F400	
ARC 630/280-8	340	333	12.7	27	26	23	30	30	3000	67	68	430
ARC 630/330-10	550	539	28.0	20	19	50	38	38	3000	70	71	500
ARC 710/280-8	360 650	353 637	12.7 28.0	28 23	28 23	23 50	28 37	27 37	3000	69 73	70 74	510 580
ARC 710/330-10	750	735	40.0	19	18	72	40	39	3000	75	76	630
ARC 800/280-8	720	-	28.0	26	-	50	35	-	3000	74	-	630
ARC 800/330-10	900	-	40.0	23	-	72	39	-	3000	76	-	680

Reversible tunnel jet fans type ARC

		Meas. Motor thrust [N] rating [kW]				Outlet velocity [m/s]		Sync. speed [RPM]	Sound pressure level [dB(A)] <sup>1</sup>		Estimated total weight <sup>2</sup> [kg]	
	F300	F400		F300	F400	400 V, 50 Hz	F300	F400		F300	F400	
ARR 630/280-8	370 550	362 539	12.7 28.0	29 20	29 19	23 50	32 38	31 38	3000	69 71	70 72	270 340
ARR 710/280-8	425 700	416 686	12.7 28.0	34 25	33 25	23 50	30 38	30 38	3000	71 73	72 74	270 340
ARR 710/330-10	800	784	40.0	20	20	72	41	41	3000	75	76	390
ARR 800/280-8	800	-	28.0	29	-	50	36	-	3000	75	-	470
ARR 800/330-10	1000	-	40.0	25	-	74	41	-	3000	77	-	520
ARR 1000/403-6	900 1043	806 -	27.0 40.0	31 26	30 -	51 75	30 33	29 -	1500	67 68	68 -	660 710
ARR 1120/403-6	931 1140 1302 1378	912 1080 - -	27.0 40.0 49.5 60.5	35 29 26 23	34 27 -	51 75 95 112	28 31 33 34	28 30 - -	1500	69 71 72 73	70 72 -	1010 1060 1150 1300
ARR 1120/578-10	1663	1460	86.3	19	17	151	38	35	1500	75	76	1400
ARR 1250/403-6	1036 1225 1319 1413	1015 1199 1292 1384	27.0 40.0 49.5 60.5	38 31 27 23	38 30 26 23	51 75 95 112	27 29 30 31	26 29 30 31	1500	76 77 78 79	77 78 79 80	780 830 920 1070
ARR 1250/578-10	1790	1753	86.3	21	20	151	35	35	1500	80	81	1170
ARR 1400/403-6	1290 1432 1584	1264 1402 1552	40.0 49.5 60.5	32 29 26	32 28 26	78 93 116	26 28 29	26 28 29	1500	79 79 80	80 80 81	980 1070 1220
ARR 1400/578-10	2050 2330	2008 2282	86.3 108.0	24 22	23 21	151 193	33 36	33 35	1500	83 84	84 85	1320 1680
ARR 1600/578-10	1702 2116	1522 -	51.8 86.3	33 25	29 -	93 161	27 30	25 -	1000	78 80	79 -	1380 1740

Reversible tunnel jet fans type ARR

**1.** Sound data is calculated for a distance of 10 m from fans and a 45° free field without fan deflectors and wire protection guards. Values are for inlet side.

**2.** Total weights are estimates and depend on the selected construction and accessories. The weights include fans and motors.

**3.** Other voltages and frequencies are available on request.

### **QUALITY AND SERVICE**



### **REST ASSURED**

The NOVENCO tunnel jet fans are produced in accordance with NOVENCO's well-known quality standards. NOVENCO Building & Industry A/S is ISO certified and all fans are inspected and tested. We offer the fans with optional technical guidance on installation, test of function and training of personnel.

#### WARRANTY

NOVENCO provides according to law

a standard 12 months warranty from the product is sent from the factory. The warranty covers materials and manufacturing defects. Wear parts are not covered.

Extended warranty can be agreed upon.

#### **IMPORTANT**

This document is provided 'as is'. NOVENCO Building & Indsutry A/S reserves the right to changes without further notice due to continuous product development.

Pictures in the catalogue may show products with accessories fitted.

The fans are designed for continuous operation. The following kinds of operation may cause fatigue break in the impellers and endanger people.

- Operation in stall area
- Operation with pulsating counter pressure called pump mode
- Operation with exceedingly starts and steps

If in doubt, NOVENCO should be contacted to assess the suitability of the fans.

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#### PATENTS AND TRADEMARKS

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#### QUALITY AND ENVIRONMENT

NOVENCO Building & Industry A/S is certified in accordance with ISO 9001 and 14001.



All NOVENCO Building & Industry's products are designed, developed and manufactured in Denmark.

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